



# Deterministic Wireless DECT-NR+ MAC Layer for Industrial Automation

#### Who we are?



25+ Years experience in Embedded Software Development (Bare Metal, Embedded Linux, Zephyr)

25+ Years experience in Hardware Development

15+ Years experience in Industrial Automation (especially the Automotive Industry)

- Development of PROFINET Devices
- Development of PROFINET Controller Stack
- Development of a Real-Time 802.11n-phy-based communication solution for the Automotive Industry





**STRATUM 9 GmbH** 

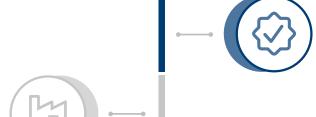
Kufstein Tyrol AUSTRIA

#### **Requirements for Industrial Wireless Communication**





Must operate consistently in harsh industrial environments (noise, interference, extreme temperatures).



#### **Quality of Service (QoS)**

The ability to prioritize different types of traffic (e.g., critical control signals over non-essential monitoring data) to ensure that the most important information is always delivered promptly and reliably, even under network load.



#### **Scalability & Flexibility**

Ability to easily expand the network and adapt to changing production needs and layouts.

#### **Low Latency & Determinism**

Critical for real-time control and automation to ensure timely data delivery and predictable system behavior.



## **Ease of Deployment & Maintenance**

The system should be straightforward to install, configure, and troubleshoot. User-friendly interfaces, diagnostic tools, and over-the-air updates contribute to lower operational costs and reduced technical skill requirements.

#### The Why Not Simply Use Wi-Fi for Industrial Automation?





Based on IEEE 802.11 standards



Uses Carrier Sense Multiple Access with Collision Avoidance (CSMA/CA)



Also known as **Listen-Before-Talk (LBT)** — devices check if channel is free before transmitting



Effective for general-purpose networking (offices, consumer devices)

#### **Critical Issues in Industrial Contexts:**

#### **Non-Deterministic Latency**

Transmission timing cannot be guaranteed — incompatible with time-critical systems



#### **Performance Degradation under Load**

More devices = increasing delays and reduced throughput

#### **Lack of True Service Guarantees**

No deterministic QoS — relies on probabilistic channel access (WMM)



Non-Deterministic Latency



Performance Degradation under Load



Lack of True Service Guarantees

#### **Why DECT-NR+ for Industrial Automation**



#### **Core Features for Industrial Automation:**



#### **Dedicated Clean Spectrum**

**1.9 GHz band** — globally harmonized, protected spectrum with minimal interference (unlike congested 2.4/5 GHz Wi-Fi bands)



#### **Hybrid MAC Layer**

Combines **scheduled access** for critical deterministic traffic with **contention-based access** for bursty traffic — all managed by FT



#### **Robust Scheduled Access**

Key enabler of **determinism** for industrial control — solves LBT problems through coordinated transmission

#### **Scheduled Access in DECT NR+**



#### **Centralized Control**

Central base station (Fixed Termination Point) manages all communication within its cell



#### **Dedicated Time Slots**

Base station allocates recurring transmission opportunities to each device (Portable Termination Point)



#### **Collision-Free Operation**

Each device transmits only in assigned slots — results in **deterministic**, **predictable latency** 



#### **Scalability & Power Efficiency**

Supports many devices efficiently — devices stay in low-power state until scheduled transmission





MAC /DLC- Layer

#### **DECT NR+ MAC Layer Features**



#### **Scheduling & Resource Handling**

- Up to 32 Devices per FT (bidirectional)
- · Pre-Defined Scheduling Plans
- Symmetric Up- and Downlink

#### **Modes & Flow Management**

- PT / FT / SCAN Mode
- 4 User Plane Flows

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#### **Protocol Compliance & Messaging**

- · Cluster Beacon Message
- Network Beacon Message
- Unicast Message
- Data Encryption

#### **Mobility & Roaming**

- · Standard Roaming
- Seamless Roaming (no dataflow interruption)

#### **Timing & Synchronization**

- Time-sync FT => PT (System Time)
- Sub-millisecond precision

#### **Integration & Interfaces**

- Optimized for instant associations
- Pre-Provisioned Devices (for simple device replacement)
- IP networking

User Application

SCI Layer

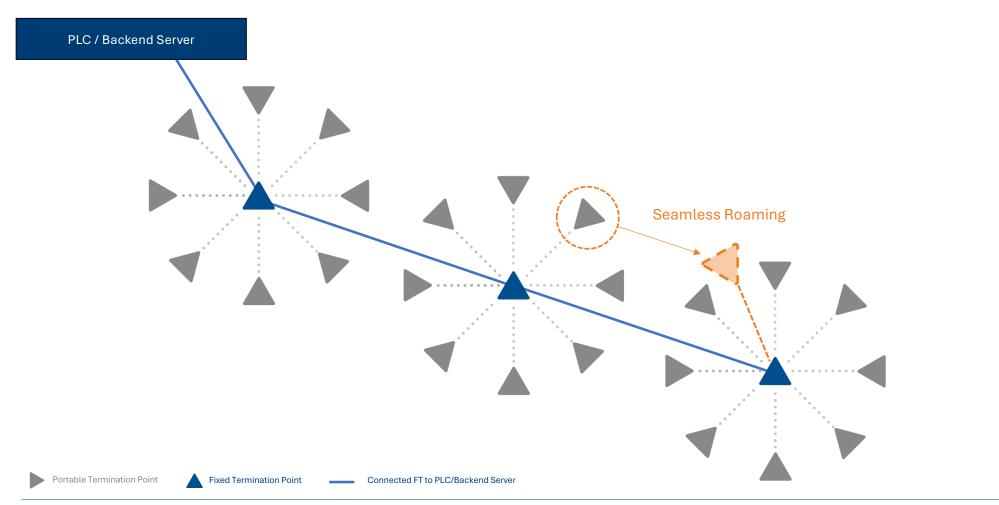
DLC Layer

NR+ MAC Layer

NR+ Physical Layer

#### **Star Topology in Industrial Automation**





#### **Optimized for Industrial Protocols**



STRATUM 9's DECT NR+ MAC layer provides native support for major industrial automation protocols, enabling seamless integration with existing automation infrastructure without protocol translation overhead.



#### **PROFINET**

Real-time Ethernet protocol for factory automation with deterministic cycle times





#### EtherNet/IP

Industrial protocol from Rockwell Automation with CIP (Common Industrial Protocol) for seamless device interoperability





#### **Modbus TCP**

Industry-standard protocol for connecting industrial electronic devices with widespread legacy system support





#### **OPC UA**

Platform-independent standard for secure and reliable data exchange in Industry 4.0 architectures



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#### **Protocol Efficiency Optimization**

Our MAC layer minimizes protocol overhead through intelligent packet aggregation, header compression, and priority-based QoS, ensuring maximum throughput for time-critical industrial data.

#### **DECT NR+ MAC Layer for Industrial Real-Time Communication**



### STRATUM 9 provides an optimized DECT MAC/DLC stack for **industrial use cases**

For a seamless user experience STRATUM 9 also provides higher layer services (SCI Command Layer, Network Layer-Adapter, PC side tooling, ...) which sit on top of the DECT MAC/DLC layer

#### **Deterministic communication**

Low latency

Optimized for mobile applications

MAIN FEATURES

Industry-optimized reliability & safety

#### **TYPICAL USECASES:**



**AGV** 



**Mobile Robotics** 



Wireless Safety Applications



Motion Control – Real Time



Machine-to-Machine Communication



**Sorter Applications** 

... and many more



Variant **1**  Starter Kit

riant Softward Stack

Variant

Firmware Image

Variant 4

Development Package

Variant 5 Ready-to-use Product



#### **DECT-NR+ MAC Layer Firmware**



- ► FT-Mode
- ▶ PT-Mode
- ► RSSI-Scanner Mode



#### **DECT-NR+ Tool**

- ► Full configuration of the MAC Layer
- Status monitoring
- ► Firmware updates
- CLI-based tool (Command Line Interface)



#### **DECT-NR+ Gateway Service**

- ► Linux System Service
- ▶ Net-Bridge Mode
- ► Audio-Bridge Mode
- ► API Server (REST or gRPC)
- Client-code in preferred language (e.g. Python)

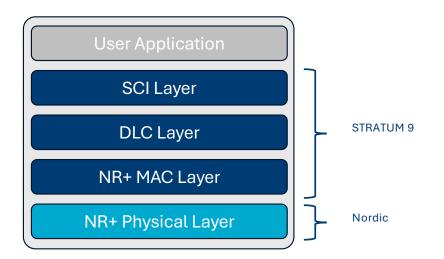


- ► Communication via **UART** or **DECT NR+**
- ► Includes **0,5 hours of support per device** (valid for 1 year)
- ▶ Free lifetime updates

Download from our Website: st9.at/devkit



VariantStarterVariantSoftwareVariantFirmwareVariantDevelopmentVariantReady-to-use1Kit2Stack3Image4Package5Product





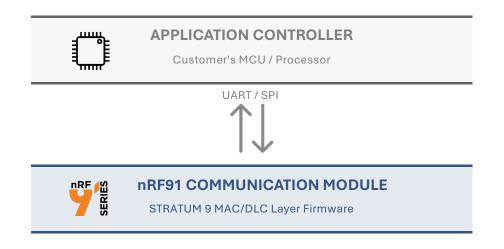
#### **Software Development Kit**

- ► Develop your DECT-NR+ application faster and more efficiently with our powerful SDK
- ► Integrate our MAC layer directly into your nRF91 firmware project as a Zephyr module
- More functions, less effort: our add-on modules relieve you of the burden of implementation and create space for your core applications.



Variant<br/>1Starter<br/>KitVariant<br/>2Software<br/>StackVariant<br/>3Firmware<br/>ImageVariant<br/>4Development<br/>PackageVariant<br/>5Ready-to-use<br/>Product

#### SYSTEM ARCHITECTURE





#### Out of the box firmware

Ready-to-use firmware image with all functions for immediate use of DECT-NR+ on your hardware.



#### nRF91 as a ready-to-use communication module

Our tested firmware image for the nRF91 allows you to focus on developing your application on your application controller.



#### Own application controller

Your application runs on a controller of your choice and communicates with the nRF91 via defined interfaces.



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Variant 2 Software Stack Variant

Firmware Image Variant 4

Development Package Variant 5

Ready-to-use Product



#### **Hardware Design & Engineering**

- ► Hardware design & optimization
- Rapid prototyping & testing
- ► EMC/EMI compliance
- ► Certification support (CE, FCC)



#### Firmware & Software Development

- Bare Metal & RTOS (Zephyr)
- ► Embedded Linux systems
- ► MAC/DLC layer customization
- Industrial protocol integration
- ▶ OTA update mechanisms
- Security implementation



#### **Backend & Cloud Services**

- Cloud infrastructure setup
- Device management platforms
- ► Data analytics & visualization
- Dashboard & UI creation
- Integration with existing systems



#### **Concept to Production Partnership**

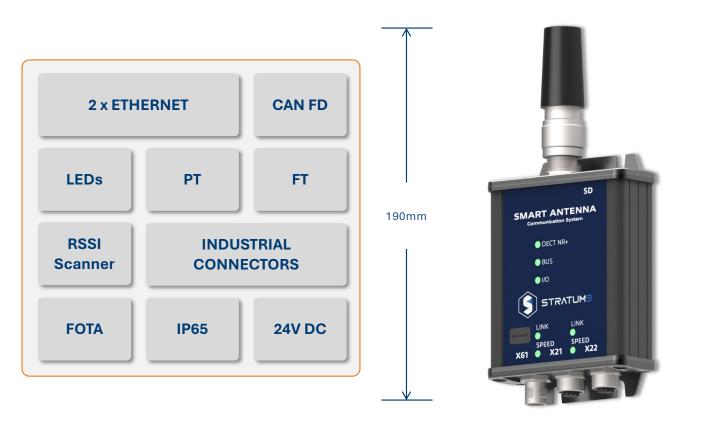


With 25+ years of embedded systems expertise, STRATUM 9 delivers complete solutions from initial concept through production deployment. We handle the complexity so you can focus on your core business, accelerating time-to-market and reducing development risk.



VariantStarterVariantSoftwareVariantFirmwareVariantDevelopmentVariantReady-to-use1Kit2Stack3Image4Package5Product





#### **Get in Touch - Your Partner for DECT NR+**



#### **Kickstart your DECT NR+ project with us**

Consulting • Prototyping • Integration • Support

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# **THANK YOU**

